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# Degradation of hydroxychloroquine by electrochemical advanced oxidation processes



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## HIGHLIGHTS

- Hydroxychloroquine (HCQ) has the potential to be a persistent pollutant in water.
- Electrochemical oxidation with BDD anode (EO) degraded HCQ in all tested conditions.
- EO led to the release of  $\text{Cl}^-$  ions and conversion of organic nitrogen to  $\text{NO}_3^-$  and  $\text{NH}_4^+$ .
- EO combined with UV light or ultrasound enhanced degradation kinetics and efficiency.
- Due to higher production of oxidants, EO combined with UV light used much less energy.

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## ABSTRACT

In this work, the degradation of hydroxychloroquine (HCQ) drug in aqueous solution by electrochemical advanced oxidation processes including electrochemical oxidation (EO) using boron doped diamond (BDD) and its combination with UV irradiation (photo-assisted electrochemical oxidation, PEO) and sonication (sono-assisted electrochemical oxidation, SEO) was investigated. EO using BDD anode achieved the complete depletion of HCQ from aqueous solutions in regardless of HCQ concentration, current density, and initial pH value. The decay of HCQ was more rapid than total organic carbon (TOC) indicating that the degradation of HCQ by EO using BDD anode involves successive steps leading to the formation of organic intermediates that end to mineralize. Furthermore, the results demonstrated the release chloride ( $\text{Cl}^-$ ) ions at the first stages of HCQ degradation. In addition, the organic nitrogen was converted mainly into  $\text{NO}_3^-$  and  $\text{NH}_4^+$  and small amounts of volatile nitrogen species ( $\text{NH}_3$  and  $\text{NO}_x$ ). Chromatography analysis confirmed the formation of 7-chloro-4-quinolinamine (CQLA), oxamic and oxalic acids as intermediates of HCQ degradation by EO using BDD anode. The combination of EO with UV irradiation or sonication enhances the kinetics and the efficacy of HCQ oxidation. PEO requires the lowest energy consumption (EC) of 63  $\text{kWh/m}^3$  showing its cost-effectiveness. PEO has the potential to be an excellent alternative method for the treatment of wastewaters contaminated with HCQ drug and its derivatives.

## 1. Introduction

4-aminoquinolone derivatives are widely used as drugs for the treatment of several diseases in rheumatology and dermatology [1–3]. Hydroxychloroquine (HCQ), a derivative of 4-aminoquinolone, is prescribed as an antimalarial prevention drug [1] and to treat diseases such as rheumatoid arthritis [4], and systemic lupus erythematosus [5,6]. It is also used for polymorphic light eruptions and porphyria cutanea retardant [7,8]. Recently, national and international medical organizations over the world allowed the treatment of Coronavirus (COVID-

19) in certain hospitalized patients by chloroquine and hydroxychloroquine [9–11]. The possible use of HCQ to treat COVID-19 is only an unproven hypothesis still being investigated.

Huge amounts of HCQ are needed for the treatment of different diseases over the world. This certainly results in the discharge of large quantities of wastewaters contaminated with hydroxychloroquine into the environment. Due to its chemical and biological properties, HCQ has high potential to persist, bioaccumulate, and transfer to living organisms in intensified toxic forms [12,13]. It can also contaminate air (ozone depleting substance) [14], soil (bioaccumulation in vegetation)

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[15,16], and groundwater (persistent substance) [16,17]. The high risks of natural water contamination due to the large production and utilization of HCQ [16,18,19], necessitates more attention to limit its hazardous effects on human health and environment. Few studies can be found in literature related to the degradation and fate of HCQ in water [12,13,20]. Mostly, the studies cited in literature have been focused on the photochemical stability of HCQ in aqueous solution and none of them investigated its removal from aqueous solution. Dabic et al. [12] investigated the abiotic degradation of HCQ in pure and natural waters by sunlight photolysis. The photodegradation of HCQ into simpler molecules was confirmed by both High performance liquid chromatography-mass spectrometry (HPLC-MS/MS) and Nuclear magnetic resonance (NMR) spectroscopy [12]; however, the degradation products themselves can pose substantial environmental concerns due to their high toxicity and bioresistance [21]. Therefore, the search for an effective method to eliminate this micropollutant from wastewater before its discharge in natural water bodies is needed to minimize its hazardous effects.

Electrochemical advanced oxidation processes (EAOPs) are among the processes capable to mineralize a myriad of organic micropollutants or transform them into substances easy to biodegrade [22–29]. The high efficacy of EAOPs is correlated to the electrogeneration of strong oxidants including hydroxyl radicals from the oxidation of the water [30–33], and persulfates [34,35], active chlorine [36–39], and others [40,41] from the oxidation of supporting electrolyte anions. The electrogenerated oxidants contribute in the degradation of organic and inorganic pollution contained in aqueous solution. It is well documented that anodes fabricated by the deposition of thin films of boron doped diamond anodes (BDD) on silicon or titanium substrates have higher chemical and electrochemical stability than other materials and can produce large amounts of hydroxyl radicals that are weakly adsorbed on the surface of the electrode [30,31,42,43]. In addition, EAOPs are distinguished by their sustainability (use of only electrons as reagents), their cost-effectiveness due to simple installations, and their potentiality to be scaled up for large applications. Recently, several studies confirmed that the efficacy of EAOPs are highly improved by combination of electrochemical oxidation (EO) with physical activation methods including sonication and ultraviolet irradiation [44–50].

This work aims to conduct the degradation of HCQ in aqueous solution using EAOPs (Electrochemical oxidation (EO), sono-assisted electrochemical oxidation (SEO), photo-assisted electrochemical oxidation (PEO)). The results offer significant information needed in the future to depollute large quantities of wastewaters contaminated with HCQ drug and its metabolites especially this drug is adopted as the first treatment of COVID-19 by many health organizations. HCQ degradation was monitored by UV-visible spectrophotometry and total organic carbon (TOC) analysis. The analysis of organic and inorganic intermediates was conducted using high performance liquid chromatography (HPLC) and ion chromatography (IC).

## 2. Materials and methods

### 2.1. Chemicals.

HCQ (7-Chloro-4-[4-[N-ethyl-N-(2-hydroxyethyl)amino]-1-methyl-butyl-amino]quinolone sulfate) was purchased from Acros Organics (with purity  $\geq 98\%$ ). 7-chloro-4-quinolinamine (4-Amino-7-chloroquinoline) (CQLA) was obtained from Sigma-Aldrich. Oxalic acid (OAA) (anhydrous,  $\geq 98.0$ ) and oxamic acid (OAMA) (anhydrous,  $\geq 97.0$ ) were received from VWR. The other chemicals used for pH adjustment and in chromatography analysis are HPLC analytical grade from Sigma Aldrich or Fluka. All aqueous solutions were prepared with deionized water obtained from Mill-Q™ system having  $> 18 \text{ M}\Omega \text{ cm}^{-1}$  resistivity.

### 2.2. Analytical methods

All the samples withdrawn at desired times, underwent a filtration through  $0.2 \mu\text{m}$  membrane filters before analysis. The pH was monitored using a pH-meter (Seven Compact S210, METTLER TOLEDO®). TOC and total nitrogen (TN) analysis was conducted using Skalar Formacs<sup>HT</sup> TOC/TN analyzer. UV-Visible spectrophotometer (Perkin Elmer Lambda 5) was used for rapid measurements of HCQ concentration at 340 nm using a 1 cm-quartz cells. Chloride and nitrate ions were monitored using Dionex ICS 2000 ion chromatograph equipped with EGC eluent generator, Ion Pac AS 19 ( $4 \text{ mm} \times 250 \text{ mm}$ ) analytical separation column, ASRS 300 mm-4 mm suppressor, and DS6 conductometric cell. Ammonium ions were analyzed by ion-selective electrode for ammonium ion (ELIT 8051 PVC membrane). HCQ and CQLA concentrations were measured by HPLC using Shimadzu 20A Gradient LC System with UV-VIS Detector equipped with Shim-pack GWS C18 ( $150 \times 4.6, 5 \mu\text{m}$ ) separation column. The separation was performed using a mobile phase composed of a mixture of eluent A ( $0.1\% \text{H}_3\text{PO}_4$  in water) and eluent B (acetonitrile,  $\text{CH}_3\text{CN}$ ) in gradient elution mode at a fixed flow rate of  $1 \text{ mL/min}$  and constant column temperature at  $40^\circ\text{C}$ . By injecting  $10 \mu\text{L}$  of each sample, the gradient elution begun with 90% of eluent A during 5 min, then eluent A decreased to 40% within 15 min, and after that the elution gradient remains constant (40% A + 60% B) until the end of analysis. The UV detector was set at a wavelength of 340 nm. Oxalic and oxamic acids were measured by HPLC using a Supelcogel H column (mobile phase, 0.15% phosphoric acid solution; flow rate,  $0.15 \text{ mL/min}$ ) with UV detection at 210 nm. Linear calibration curves based on external standardization were obtained in chromatography analysis for all analytes with regression coefficients higher than 98%.

### 2.3. Experimental setup

A single compartment electrochemical flow cell working in batch-operation mode was used to perform all experiments (see Fig. 1). BDD anodes were purchased from Adamant Technologies (Neuchatel, Switzerland). They were fabricated by hot filament chemical vapor deposition (HF CVD) technique of boron-doped diamond thin film deposited on single-crystal p-type Si (100) substrates ( $0.1 \Omega \text{ cm}$  Siltronix) as described elsewhere [51]. The BDD coating has a film thickness of  $2 \mu\text{m}$ , a resistivity of  $100 \text{ m}\Omega \text{ cm}$ , and a boron concentration of 500 ppm, and the  $\text{sp}^3/\text{sp}^2$  ratio is 150. Stainless steel (AISI 304) was used as cathode material for all the electrolytic tests. Circular electrodes ( $100 \text{ mm}$  diameter) with a geometric area of  $78 \text{ cm}^2$  and separated by  $9 \text{ mm}$  to each other. A centrifugal pump was employed to circulate the electrolytic solution stored in a glass tank ( $600 \text{ mL}$ ) through the electrolytic cell at a constant flow rate of  $200 \text{ L/h}$ . The temperature was maintained at  $25^\circ\text{C}$  using a thermostatic bath/heat exchanger. The same electrochemical flow cell was used in SEO and PEO experiments. In SEO experiments, the same electrochemical setup was combined with an ultrasonic generator (UP200S, Hielscher Ultrasonics GmbH, Germany) equipped with a sonication probe ( $40 \text{ mm}$  diameter,  $100 \text{ mm}$  length,  $12 \text{ Wcm}^{-2}$ ,  $24 \text{ kHz}$ ) that is immersed in the glass tank. The ultrasound generator delivered a continuous power of  $9.0 \text{ W}$ . In PEO experiments, the electrochemical set up was combined with a UV lamp mercury medium pressure (TNN 15/32,  $\lambda = 254 \text{ nm}$ ,  $15 \text{ W}$ ,  $370 \text{ mm}$ ) located in an axial position submerged in a vertical immersion tube contained in a vertical quartz cooling tube and immersed in glass tank. All electrochemical experiments were performed under galvanostatic mode (constant current density). The electrodes were connected to a digital dc power supply (Monacor PS-430) providing current and voltage in the ranges  $0\text{--}30 \text{ A}$  and  $0\text{--}20 \text{ V}$ .

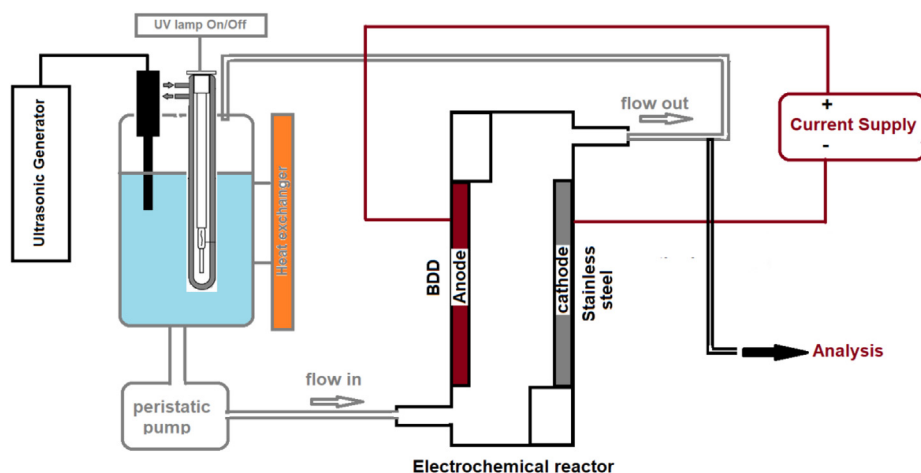


Fig. 1. Experimental set up used for the treatment of HCQ aqueous solution by EAOPs.

### 3. Results and discussion

#### 3.1. Degradation of HCQ by EO using BDD anode

Fig. 2 presents the changes of  $[HCQ]/[HCQ]_0$  ( $[HCQ]$  and  $[HCQ]_0$  are the concentrations of HCQ at time  $t$  and at  $t = 0$  min) with time during the electrochemical oxidation of HCQ in aqueous solution using BDD anode at different initial concentrations of HCQ in the range 36–250 mg/L holding the other operating conditions constant ( $j = 20 \text{ mA/cm}^2$ , initial pH = 7.1,  $T = 25^\circ\text{C}$ ,  $0.05 \text{ M Na}_2\text{SO}_4$ ). As can be observed,  $[HCQ]/[HCQ]_0$  dropped to zero in regardless of the initial concentration of HCQ indicating that the electrochemical oxidation with BDD anode achieved the complete removal of HCQ from aqueous solution. In addition, the smaller the initial concentration of HCQ, the shorter is the time needed to reach the complete elimination of HCQ from aqueous solution. These results confirm the high effectiveness of EO using BDD in degrading persistent organic pollutants in aqueous solutions [27,32,52,53].

This is due to the large production of hydroxyl radicals ( $\text{HO}\cdot$ ) from electrochemical oxidation of water at the surface of BDD [30,38]. The  $\text{HO}\cdot$  radicals (weakly adsorbed on BDD surface and having high standard potentials and very short lifetime) attack immediately HCQ at the

vicinity of BDD surface and decompose it into small fragments. The curves  $[HCQ]/[HCQ]_0$  via time have similar exponential trend for all the HCQ initial concentrations studied. The exponential profile of the curves indicates that the electrochemical oxidation of HCQ using BDD anode follows a pseudo-first order kinetics. From the inset graph of Fig. 2, it seems that the pseudo-first order rate constant  $k_{\text{obs}}$  decreased linearly with  $[HCQ]_0$  for  $[HCQ]_0 \leq 125 \text{ mg/L}$ , then it became slightly dependent on  $[HCQ]_0$  for  $[HCQ]_0 > 125 \text{ mg/L}$ . This behavior is in good correlation with a mass transfer kinetics limitations for  $[HCQ]_0 \leq 125 \text{ mg/L}$  [42]. It seems that for  $[HCQ]_0 > 125 \text{ mg/L}$ , the charge transfer becomes the limiting step in the overall kinetics.

Fig. 3 presents the changes of HCQ concentration with the applied electric charge  $Q$  (Ah/L) during the electrochemical oxidation of HCQ in aqueous solutions using BDD anode at different current densities in the range 20–100  $\text{mA/cm}^2$  keeping the other operating conditions unvaried ( $[HCQ]_0 = 250 \text{ mg/L}$ , initial pH = 7.1,  $T = 25^\circ\text{C}$ ,  $0.05 \text{ M Na}_2\text{SO}_4$ ). HCQ concentration was decreased to non-detectable values at all the current densities applied in the range 20–100  $\text{mA/cm}^2$ . An increase in current density from 20 to 100  $\text{mA/cm}^2$  did not improve the efficacy of EO using BDD anode [54,55]. Increased values of  $Q$  were consumed to accomplish the complete elimination of HCQ from aqueous solutions for higher current densities than 20  $\text{mA/cm}^2$  (15.0, 25.1, 37.5, and 62.5 Ah/L for 20, 40, 60, and 100  $\text{mA/cm}^2$ , respectively). These results can be explained by both kinetic limitations and competitiveness of secondary reactions with the main reactions involved in

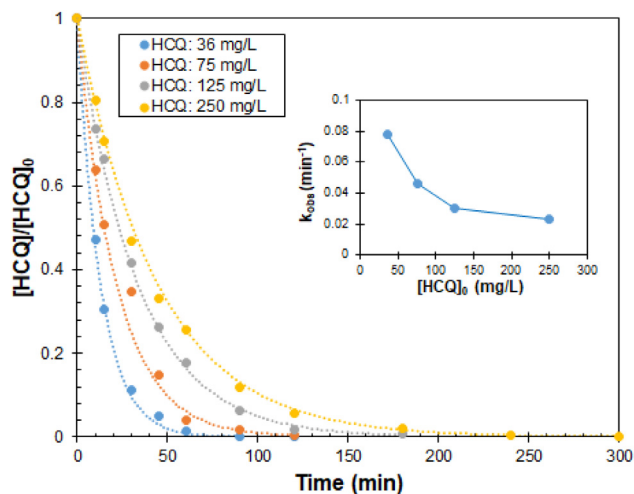


Fig. 2. Changes of  $[HCQ]/[HCQ]_0$  with time during electrochemical oxidation of HCQ in aqueous solution using BDD anode at different HCQ concentrations; inset: Changes of pseudo-first order rate constant with HCQ concentration. Operating conditions:  $0.05 \text{ M Na}_2\text{SO}_4$ ,  $j = 20 \text{ mA/cm}^2$ ; initial pH = 7.1;  $T = 25^\circ\text{C}$ .

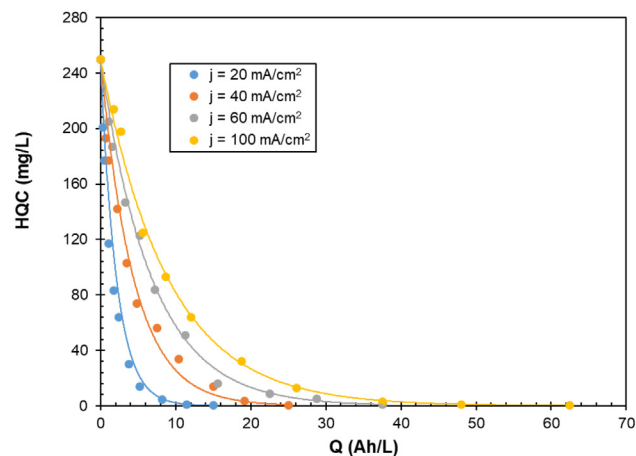


Fig. 3. Changes of HCQ concentration with applied electric charge during electrochemical oxidation of HCQ in aqueous solution using BDD anode at different current densities. Operating conditions:  $0.05 \text{ M Na}_2\text{SO}_4$ ,  $[HCQ]_0 = 250 \text{ mg/L}$ ; initial pH = 7.1;  $T = 25^\circ\text{C}$ .

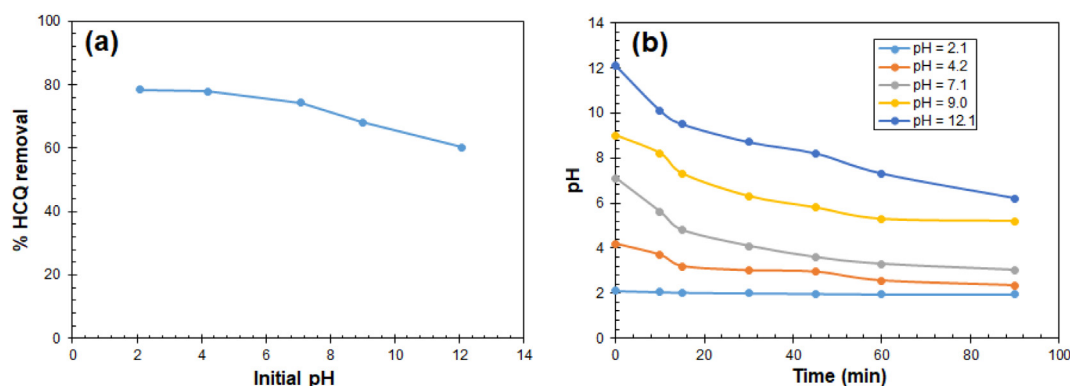


Fig. 4. Changes of: (a) % HCQ removal (measured after 1 h) with the initial pH, (b) pH with time during electrochemical oxidation of HCQ in aqueous solution using BDD anode at different initial pH values. Operating conditions: 0.05 M Na<sub>2</sub>SO<sub>4</sub>, [HCQ]<sub>0</sub> = 250 mg/L; j = 20 mA/cm<sup>2</sup>; T = 25 °C.

HCQ electrochemical degradation. High values of current density probably result in higher charge transfer rate; however, no enhancement in the degradation of HCQ was observed. This implicitly demonstrates that the mass transfer/transport of the target substance from the bulk solution to the vicinity of BDD anode limits the kinetics of the process [54,55]. Another important point resides on the fact that Q increased with the increase of the current density, which indicates that the secondary reactions of oxygen evolution and production of oxidants (persulfate ions, H<sub>2</sub>O<sub>2</sub>, O<sub>3</sub>, ...etc.) consume a significant part of the applied electric charge and then reduce the efficiency of the process [32,42].

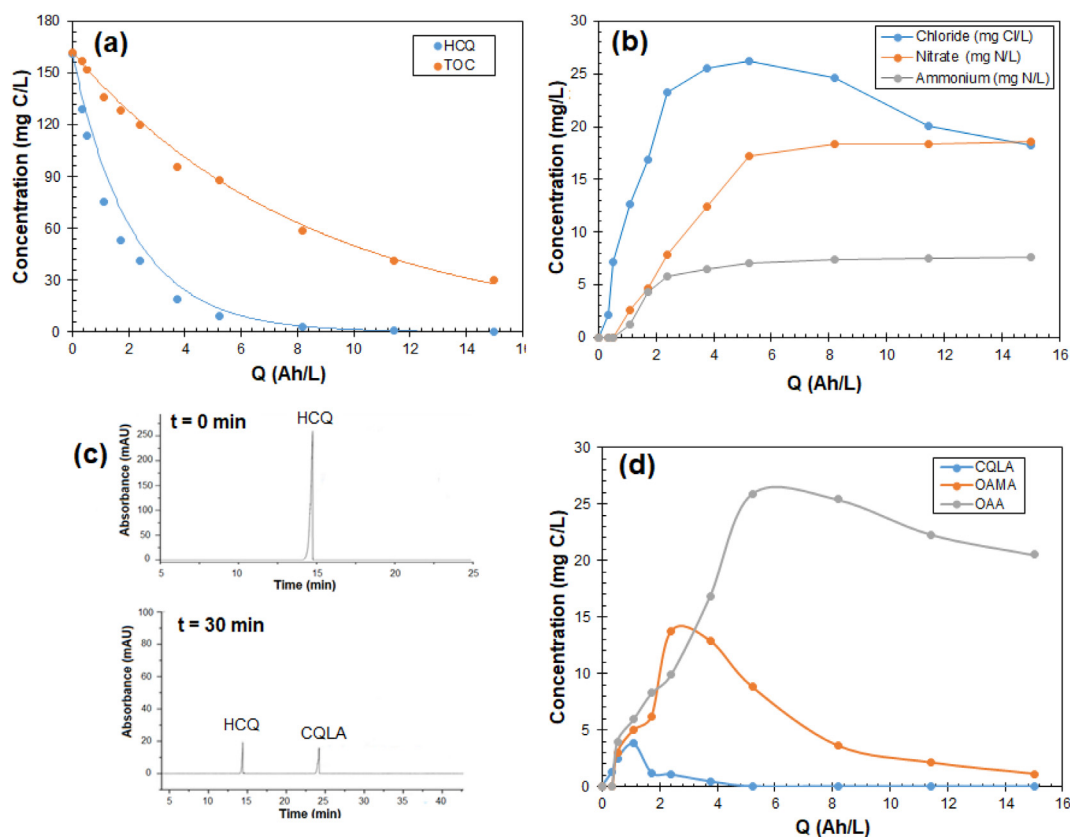
Fig. 4.a shows the effect of initial pH value on the percentage of HCQ removal after 1 h of electrochemical treatment of HCQ (250 mg/L) using BDD anode at 20 mA/cm<sup>2</sup>. More than 60% of HCQ can be removed by EO using BDD anode after 1 h for initial pH values in the range 2.0–12.0. As can be seen, the percentage of HCQ removals were 78.4, 77.9, 74.4, 68.1, and 60.3% for initial pH values of 2.1, 4.2, 7.1, 9.0, and 12.1, respectively. It seems that acidic, slightly acidic, and neutral initial pH resulted in better EO performance in terms of HCQ removal than alkaline initial conditions. This can be correlated to the changes of pH during the electrochemical oxidation of HCQ with BDD anode as shown in Fig. 4.b. As can be observed, the pH abruptly declined at beginning the treatment, then it stabilized (except for pH = 2.1, pH remained constant). For initial alkaline pH, the pH stabilized at values between 6 and 7, while for neutral and acid initial values of pH, it reached values lower than pH 4. The decrease of pH at the beginning of the treatment can be explained by the formation of acid intermediates during EO of HCQ [56]. HCQ has three functional groups with pKa values of < 4.0, 8.3, and 9.7 [57,58]. At acid and neutral conditions, two of the functional groups exist in protonated forms, which may facilitate the rupture of C–N bonds by HO· radicals attack and thus release the branched group. Furthermore, because small differences were observed in HCQ depletion yield for pH in the range (2–7), the detailed HCQ degradation was studied at pH 7.1 to minimize the additional costs related to pre-acidification and post-neutralization steps in the overall process.

Fig. 5 presents the changes of the concentrations of HCQ, TOC, three organic HCQ degradation intermediates (4-quinolinamine, oxamic and oxalic acids), and three inorganic ions (chloride, nitrate, and ammonium) released during HCQ mineralization, with the applied electric charge during the electrochemical oxidation of HCQ (250 mg/L) using BDD anode at 20 mA/cm<sup>2</sup>, initial pH = 7.1, and temperature = 25 °C. Fig. 5.a shows that both HCQ (in mg C/L) and TOC declined with the applied electric charge from the beginning of the treatment. The decay of TOC indicates the evolution of CO<sub>2</sub> and the mineralization of organic carbon contained in HCQ molecule. Furthermore, the decay of HCQ was more rapid than TOC demonstrating that HCQ undergoes successive steps leading to the formation of organic intermediates that end to

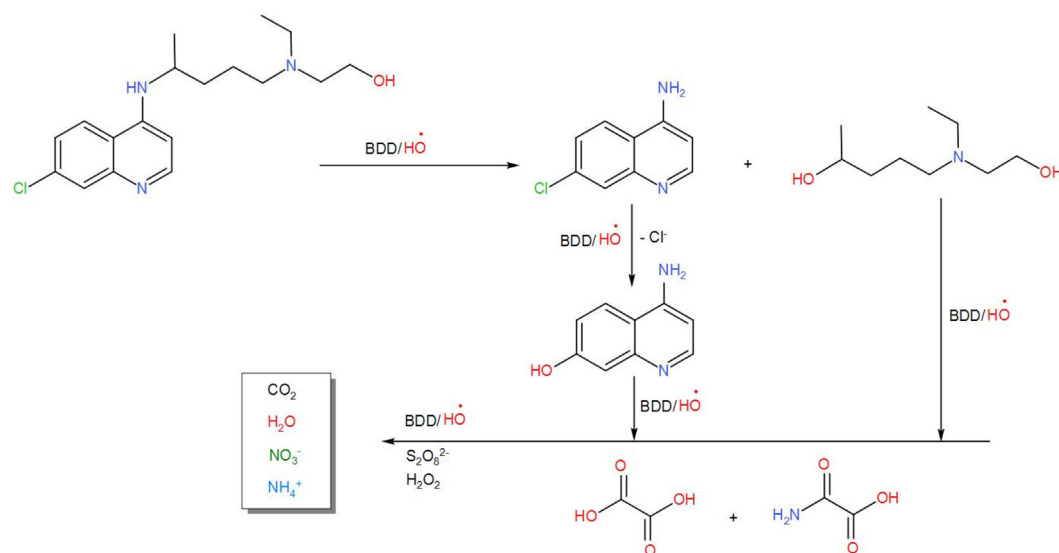
mineralize by EO using BDD anode. EO using BDD achieved the complete elimination of HCQ and the depletion of > 82% of TOC after the consumption of a applied electric charge 15 Ah/L. The mineralization of HCQ during EO using BDD anode was validated by the release of Cl<sup>−</sup>, NO<sub>3</sub><sup>−</sup>, and NH<sub>4</sub><sup>+</sup> ions as shown in Fig. 5.b. Chloride ions concentration increased from the starting of EO experiment to reach a maximum value of 26.2 mg Cl/L (> 99% of theoretical yield of Cl (26.4 mg Cl/L)) after the consumption a applied electric charge of 5.2 Ah/L, then it started to decay to reach 18.2 mg Cl/L at the end of the treatment (15 Ah/L was consumed). These results demonstrate that Cl<sup>−</sup> ions were released at the first stages of EO of HCQ using BDD anode, which is in agreement with several studies in literature related to the degradation of chlorinated aromatic compounds [59–61]. The decay of Cl<sup>−</sup> ions is probably due to their partial conversion into active chlorine (HClO) by direct oxidation of chloride ions at BDD anode surface and by reaction with the electrogenerated hydroxyl radicals [30,38]. In addition, NO<sub>3</sub><sup>−</sup> and NH<sub>4</sub><sup>+</sup> concentrations started to be detectable after the consumption of a applied electric charge of 1.1 Ah/L, indicating the formation of aromatic and aliphatic organic nitrogen intermediates at the beginning of the treatment. After consumption of a applied electric charge of 1.1 Ah/L, NO<sub>3</sub><sup>−</sup> and NH<sub>4</sub><sup>+</sup> concentrations started to increase to reach plateaus at 18.4 mg N/L and 7.5 mg N/L, respectively at the end of the treatment. These results revealed the mineralization of organic nitrogen mainly into NO<sub>3</sub><sup>−</sup> and NH<sub>4</sub><sup>+</sup> (25.9 mg N/L out of theoretical nitrogen of 31.25 mg N/L) and small amounts of other volatile nitrogen species (NH<sub>3</sub> and NO<sub>x</sub>). The opening of the pyridine ring is known to be highly resistive moiety in organic nitrogen compounds towards oxidation via hydroxyl radicals [62–65].

The HPLC chromatograms of HCQ samples before EO treatment and after 30 min (see Fig. 5.c) confirmed the formation of CQLA (7-chloro-4-quinolinamine) as an organic aromatic intermediate. Fig. 5.d presents the changes of the concentrations of CQLA, OAMA, and OAA with applied electric charge during the electrochemical oxidation of HCQ by BDD anode. These intermediates were formed from the starting of the treatment indicating that EO using BDD anode decompose HCQ into aromatic and aliphatic intermediates. The concentrations of CQLA increased to reach a maximum of 3.8 mg C/L at 1.1 Ah/L, then it declined to zero after 5.2 Ah/L. Similar trend was observed for the concentration of OAMA that reached a maximum of 13.7 mg C/L at 2.4 Ah/L and it decreased slowly to reach 1.1 mg C/L at the end of the treatment. In contrast to CQLA and OAMA, the concentration of OAA increased to reach a maximum 25.9 mg C/L at 5.2 Ah/L, it slightly decreased to 20.5 mg C/L, and then it persisted until the end of the treatment. Comparing the results of TOC in Fig. 5.a and OAA in Fig. 5.d, it can be inferred that the amount of TOC remained after the consumption of 15 Ah/L is mostly due to the persistence of OAA and other short chain carboxylic acids such as formic acid (not measured in this work). These results demonstrated that the degradation of HCQ starts by the





**Fig. 5.** Changes of: (a) HCQ and TOC, (b) released ions, (d) organic intermediates, with the applied electric charge, (c) HPLC chromatograms of samples withdrawn at  $t = 0$  min and  $t = 30$  min during electrochemical oxidation of HCQ in aqueous solution using BDD anode. Operating conditions:  $0.05 \text{ M Na}_2\text{SO}_4$ ,  $[\text{HCQ}]_0 = 250 \text{ mg/L}$ ;  $j = 20 \text{ mA/cm}^2$ ; initial  $\text{pH} = 7.1$ ;  $T = 25^\circ \text{C}$ .



**Fig. 6.** Simple mechanism of HCQ degradation by electrogenerated oxidants using BDD anodes.

dealkylation the aromatic moiety through breaking up of N–C bond in the aliphatic tertiary amine chain (attached to the nitrogen atom substituting the aromatic pyridine ring) to form CQLA and its hydroxylated derivatives, immediately followed by the rupture of the C–Cl bond and release chlorides ions. These intermediates undergo oxidative decomposition including aromatic ring opening to form carboxylic acids (among them OAMA and OAA), and release inorganic nitrogen species predominantly in the form of  $\text{NO}_3^-$  and  $\text{NH}_4^+$ . The carboxylic acids are slowly oxidized, and require the consumption of high applied electric

charge to be mineralized [66,67]. A proposed mechanism involving all these stages is illustrated in Fig. 6. The mechanism of HCQ degradation involves direct oxidation of HCQ molecules on BDD surface and mediated oxidation via oxidizing radical species (mainly hydroxyl radicals) in the region close to BDD anode, and by the strong oxidants electrogenerated during electrolysis (persulfate ions,  $\text{H}_2\text{O}_2$ , ...etc.). The results presented in Figs. S1 and S2 confirmed the contribution of persulfates ions and  $\text{H}_2\text{O}_2$  in the degradation of carboxylic acids. CLQ degradation starts by dealkylation of the aromatic ring and formation of

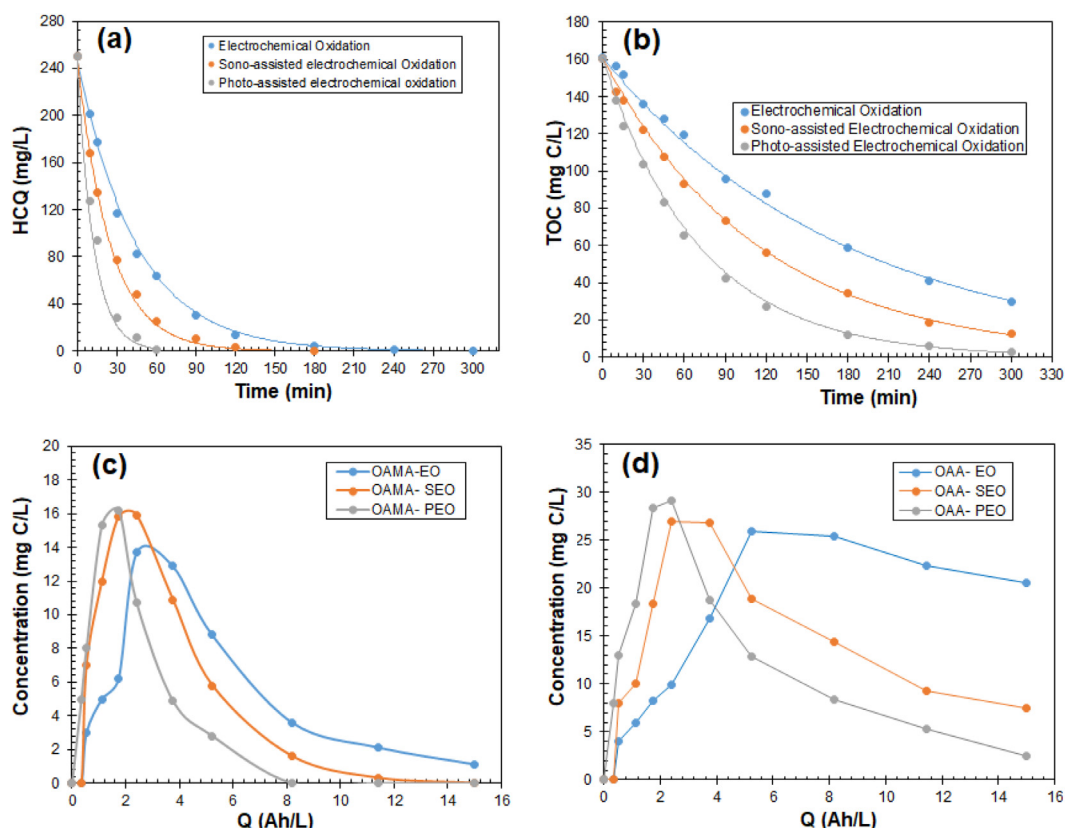


Fig. 7. Changes of: (a) HCQ, (b) TOC with time and (c) OAMA, (d) OAA with the applied electric charge during EO, SEO, PEO of HCQ in aqueous solution using BDD anode. Operating conditions: 0.05 M  $\text{Na}_2\text{SO}_4$ ,  $[\text{HCQ}]_0 = 250 \text{ mg/L}$ ;  $j = 20 \text{ mA/cm}^2$ ; initial pH = 7.1;  $T = 25^\circ\text{C}$ .

CQLA, followed by the release of chloride ions. The aromatic intermediates undergo an oxidative ring opening to form aliphatic carboxylic acids among them oxamic and oxalic acids and release of organic nitrogen as nitrates and ammonium ions. The former are slowly mineralized into  $\text{CO}_2$ .

### 3.2. Comparative study of HCQ degradation by EO, PEO, and SEO

In order to improve the performance of the electrochemical treatment of HCQ in aqueous solution and reduce the energy requirements, the electrochemical oxidation using BDD was combined with sonication (SEO) and UV irradiation (PEO). As can be seen from Fig. 7.a, HCQ concentration decreased with time for PEO, SEO, and EO and HCQ ended to be completely depleted within 60 min, 180 min, and 300 min, PEO, SEO, and EO respectively (under same electrolysis operating conditions:  $[\text{HCQ}]_0 = 250 \text{ mg/L}$ ,  $j = 20 \text{ mA/cm}^2$ , pH = 7.1,  $T = 25^\circ\text{C}$ ). The degradation of HCQ by the three EAOPs obeys a pseudo-first order rate law. The rate constants from the fitted data to pseudo-first order kinetics calculate (determined from the slope of the linear curves of  $\ln[\text{HCQ}]_0/[\text{HCQ}]$  vs. time) were 0.0842, 0.0402, and  $0.0226 \text{ min}^{-1}$  for PEO, SEO, and EO respectively. These results demonstrate that PEO is two times more rapid than SEO in degrading HCQ in aqueous solution, while the uncombined EO exhibits lower rate of degradation than SEO. Furthermore, the changes of TOC with time during the same experiments showed the same trend than HCQ concentration (Fig. 7.b). PEO is more efficient than SEO, which is more efficient than EO. The pseudo-first order rate constants calculated from the fitted data were 0.014, 0.009, and  $0.006 \text{ min}^{-1}$  for PEO, SEO, and EO, respectively. The rate constants of TOC removal are smaller than those of HCQ depletion in all cases. In addition, the changes of the concentrations of OAMA and OAA during the treatment of HCQ by EO, SEO, PEO under same electrolysis operating conditions ( $[\text{HCQ}]_0 = 250 \text{ mg/L}$ ,  $j = 20 \text{ mA/cm}^2$ ,

pH = 7.1,  $T = 25^\circ\text{C}$ ) given in Fig. 7.c-d confirmed the higher efficiency of the combined EO with sonication and UV irradiation compared to the uncombined EO. OAMA formed during the treatment required applied electric charges of 8 and 12 Ah/L to be completely depleted by PEO and SEO (Fig. 7.c), respectively; whereas, small amounts of OAMA were measured at the end of EO after the consumption of a applied electric charge of 15 Ah/L. A more pertinent observation is shown in Fig. 7.d, in which OAA concentration increased to reach maximum values, and then it declined with a rate increasing in the order:  $\text{EO} < \text{SEO} < \text{PEO}$ . In addition, the amounts of OAA measured at the end of the treatment were 2.5, 7.5, and 20.5 mg C/L for PEO, SEO, and EO, respectively. Direct sonolysis and UV photolysis can remove 26% and 40% of HCQ from aqueous solutions containing 125 mg/L HCQ (Fig. S3). The higher efficiency of combined EO with sonication and UV irradiation is due to the activation of the electrogenerated persulfate ions to produce sulfate radicals ( $\text{SO}_4^{\cdot-}$ ) that can contribute in the degradation of organic compounds. Furthermore, direct photolysis and sonolysis of water molecules can produce additional quantities of hydroxyl radicals (see Fig. S3), which is in good accordance with previous studies reported in literature [46,47].

Another important aspect related to the electrical energy requirements should be considered when EAOPs are utilized for water and wastewater treatment. To do this, the energy consumption (EC) was calculated for each EAOP using the following equations [68–71]:

$$\text{EO: } EC \left( \frac{\text{kWh}}{\text{m}^3} \right) = Q \left( \frac{\text{kAh}}{\text{m}^3} \right) \times U(V)$$

$$\text{SEO: } EC \left( \frac{\text{kWh}}{\text{m}^3} \right) = Q \left( \frac{\text{kAh}}{\text{m}^3} \right) \times U(V) + \frac{P_{\text{US}}(\text{kW}) \times t(\text{h})}{V(\text{m}^3)}$$

$$\text{PEO: } EC \left( \frac{\text{kWh}}{\text{m}^3} \right) = Q \left( \frac{\text{kAh}}{\text{m}^3} \right) \times U(V) + \frac{P_{\text{UV}}(\text{kW}) \times t(\text{h})}{V(\text{m}^3)}$$

**Table 1**

Energy consumption during EO, SEO, PEO of HCQ using BDD anode in aqueous solutions. Operating conditions: 0.05 M Na<sub>2</sub>SO<sub>4</sub>, [HCQ]<sub>0</sub> = 250 mg/L; j = 20 mA/cm<sup>2</sup>; initial pH = 7.1; T = 25 °C, Sonication power: 8.5 W, UV-irradiation: λ = 254 nm, 15 W.

EAOPs	Q (kAh/m <sup>3</sup> )	EC (kWh/m <sup>3</sup> )	EC (kWh/kg TOC)
Electrochemical oxidation (EO)	15	102	778
Sono-assisted electrochemical oxidation (SEO)	8.2	101	769
Photo-assisted electrochemical oxidation (PEO)	3.75	63	556

where Q is the applied electric charge consumed for complete elimination of HCQ, U is the voltage of the electrochemical cell (6.8 V), P<sub>US</sub> is the power of ultrasound probe (12.5 W), P<sub>UV</sub> is the power of UV lamp (15 W), t is the time needed for complete elimination of HCQ, and V is the solution volume.

The estimated values of EC (in kWh/m<sup>3</sup>), the values of Q (in kAh/m<sup>3</sup>) required to achieve complete depletion of HCQ (0.25 kg/m<sup>3</sup>), and EC (kWh/kg TOC) to reach 80% TOC removal by each EAOP are given in Table 1. As can be seen, lower applied electric charges are required by PEO (3.75 kAh/m<sup>3</sup>) and SEO (8.2 kAh/m<sup>3</sup>) than uncombined EO (15 kAh/m<sup>3</sup>). PEO has the lowest EC (63 kWh/m<sup>3</sup> and 556 kWh/kg TOC) indicating that in addition to its rapid depletion of HCQ and higher efficiency in terms of mineralization, PEO is the most cost-effective EAOP. Although SEO required lower Q than EO to accomplish complete depletion of HCQ, a little difference was observed between the EC requirements of SEO (101 kWh/m<sup>3</sup> and 769 kWh/kg TOC) and EO (102 kWh/m<sup>3</sup> and 778 kWh/kg TOC). It should be noted that higher values of EC were estimated for the degradation of HCQ than those reported in literature for the treatment of organic pollutants by EO using BDD [72–74]. An optimization of the hydrodynamic conditions of the flow cell would decrease the EC values. The coupling of EO with UV irradiation enhanced the kinetics and the efficacy of HCQ oxidation and diminished the energy requirements and eventually reduced the overall costs of the electrochemical treatment.

#### 4. Conclusion

This work confirmed that EO using BDD anode is an effective EAOP to completely deplete HCQ in aqueous solution at different operating conditions (current density, initial pH, and HCQ concentration). Low current densities results in better efficacy of EO using BDD due to mass transport limitations and less competitive parasitic reactions. The degradation of HCQ by EO using BDD anode leads to the formation of aromatic intermediates such 4-quinolinamine and carboxylic acids (i.e. oxamic and oxalic acids) that undergo several oxidative stages accompanied with the release of Cl<sup>−</sup>, NO<sub>3</sub><sup>−</sup>, and NH<sub>4</sub><sup>+</sup> ions to finally end to be mostly mineralized. The coupling of EO using BDD with UV irradiation (PEO) and sonication (SEO) significantly improves the kinetics and the efficiency of HCQ oxidation and TOC removal. The degradation intermediates (OAMA and OAA) were depleted quickly when combined EO with UV irradiation or sonication were used to oxidize HCQ in aqueous solution. This is probably due to the activation of the electrogenerated strong oxidants (persulfates) to produce supplementary radical species capable to contribute with the hydroxyl radicals in the oxidation of HCQ drug and its intermediates. In addition, PEO seems to be the most cost-effective process since lower EC and Q were required to realize same depletion yields of HCQ and TOC. These results demonstrate that combined EAOPs have the potential to be implemented in large scale to eliminate HCQ from water.

#### Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

#### Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.cej.2020.126279>.

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